Technical Data Sheet

GB 720 - Wood Exterior

March 2026

Product Description

GB 720 Wood Exterior provides the following product characteristics:

Technology	Synthetic resin dispersion
Application	Wood working Industry

Application

GB 720 Wood Exterior was specifically designed as a general purpose wood working adhesive with excellent water resistance for hot & cold press and general assembly.

Technical Data

Viscosity	± 12000 mPa.s Brookfield @ 25°C
Solids	± 49%
Appearance	Off White liquid

Application Method

GB 720 Woodworking Exterior is ready to use without extra dilution and can be applied by brush, spatula, hand or machine roller. The process of edge or face gluing can be accelerated by using a heating system.

Precaution

The GB 720 Woodworking Exterior is used together with and GB 725 Woodworking Catalyst in order to obtain D4 Water resistance. Consultant with the technical team to advise you on the mixing method and mixing ratio.

Application Properties

GB 720 Woodworking Exterior demonstrates the following properties

- Fast setting
- Meets the D3 classification according to EN 204
- Non-re-emulsifying when immersed in water
- For hot & cold pressing
- Transparent Glue Line
- Suitable for all types of soft, hard, and exotic woods
- Meets the D4 classification according to EN 204 when mixed with GB 725 Woodworking Catalyst.

Cleaning

Whilst GB 720 Woodworking Exterior still wet, application systems can be cleaned with water. Dried residue can be cleaned with GB Waterbase Cleaner.

Storage Conditions

GB 720 Woodworking Exterior should be stored under cover at temperatures between 20°C to 30°C. Container lids must be tightly closed when the product is not in use. Stocks should be rotated to avoid the use of overaged products.

Shelf Life

Under the above storage conditions GB 720 Woodworking Exterior has a maximum shelf life of 6 months.

Additional Information

Disclaimer:
The information provided herein, specifically the recommendations for usage and application of our products, is based upon our knowledge and experience. Due to the different materials used as well as the variable working environment beyond our control, we request that intensive trials are done to test the suitability of our products with regards to the required processes and applications. We do not accept any liability with regards to any verbal recommendation, except for the cases where we are liable of gross negligence or false intention. This data sheet replaces all former versions.

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